

Lathe area



MC area



Grinding area

Precision machining chamber (normal temperature 20°C).



3D measuring equipment



Map



How to access

● About 10 minutes from Kazo Station by car.

An easily accessible environment, 10 minutes by car from the Kazo Interchange.

Less than 10 minutes from the Hanyu Interchange.

CNC multipurpose lathe 5axisMC,  
Grinding work  
Imaizumiseiki Co., Ltd.



imaizumiseiki



Post code 347-0007  
Address 1106-1 Shimomitsumata, Kazo-shi, Saitama  
TEL: +81 480-68-5556  
FAX: +81 480-68-5679  
E-mail: info@imaizumiseiki.co.jp  
URL: http://www.imaizumiseiki.co.jp

## ◆ Job features

Imaizumiseiki Co., Ltd. conducts CNC lathe processing, machining center processing, automatic lathe, grinding processing, etc.

Furthermore, at our affiliated factories we also conduct hard chrome plating, black dyeing, welding, gear cutting, electroless nickel plating, anodized aluminum, ceramic kanizen plating, tempering, coating, buffing, and more.

We are also fully confident in our inspection system using coordinate measuring machines.

Recently, in addition to our 2 grinding machines—Cylindrical Grinder and Surface Grinder,

we have also installed CNC vertical type grinding machines to strengthen our complete integrated process from grinding to finished product.

We provide our customers with high quality and reliable products from small lots to mass production by adopting the latest machines.

We look forward to your continued inquiries regarding machining processing, lathe processing, automatic lathing, and grinding processing. Please feel free to contact us

## ◆ Company Profile

Company name	Imaizumiseiki Co., Ltd.		
Head office address	1106-1 Shimomitsumata, Kazo-shi, Saitama 347-0007		
TEL	+ 8 1 480-68-5556	FAX	+ 8 1 480-68-5679
Website	<a href="http://www.imaizumiseiki.co.jp">http://www.imaizumiseiki.co.jp</a>		
E-mail address	<a href="mailto:info@imaizumiseiki.co.jp">info@imaizumiseiki.co.jp</a>		
Land area	5969 m <sup>2</sup>	The area of the factory	1823 m <sup>2</sup>
Representative	President Tatsunari Imaizumi / Vice President Chieko Imaizumi		
Officials	Manager : Kenichi Naitou / Factory director Yasuhiro Shimamura		
Date established	December 20, 1967		
Capital	20 million	Employees	23
The main processed products	Machine tool parts, Optical measurement parts Aerospace parts		

## ◆ Corporate history

●1967	Our founder, Shintaro Imaizumi from Tsushima, Nagasaki Prefecture, established Imaizumiseiki Co., Ltd. with his wife Shigeko, and started metal machining processing with 1 lathe in Dote in Kazo City.
●1983	Factory transferred to Shimomitsumata in Kazo City.
●2003	Acquired JISQ9001
●2008	Issued first unsecured debenture.
●May,2009	New factory (3rd factory) completed.
●May,2012	Precision machining chamber (normal temperature 20°C) completed.
●November,2013	Recognized as a Sainokuni designated factory.
●March,2014	New administrative reform plan approved.
●December,2016	JISQ9100 (AS9100) planned to be acquired.

Equipment name	Maker	Model	Q'ty	Specifications
<b>● Grinding</b>				
Vertical internal cylindrical grinder	Taiyo koki	Vertical Mate35	1	Chuck Φ350×300
Same as above	Taiyo koki	I G V 3 N T	1	Chuck Φ350×250
Same as above	Taiyo koki	I G V 3 N	1	Chuck Φ350×250
Horizontal external surface grinder	JTEKT	G E 4 P II	1	Φ300×1000
Surface grinder	Okmoto Machine Tool Works	P S G—84 E X	1	800×400×300
Surface grinder	Nikkoukikai	N S G—6H	1	600×300×250
※Grinding processing operates in precision machining chamber (normal temperature 20°C).				
<b>● Machining center</b>				
5-axis machining center	MAZAK	V A R I A X I S J-500	1	Table Φ500
5-axis machining center	MAZAK	V A R I A X I S 500-5X II	1	Table Φ500
Vertical machining center	MAZAK	V C N—530C	1	Table 1300×550
Vertical machining center	MAZAK	V C N—510C	1	Table 1300×550
Vertical machining center	MAZAK	V T C—20B	1	Table 1500×500
Vertical machining center	MAZAK	M T V—515/40	1	Table 1300×550
Vertical machining center	MAZAK	M T V—515/40	1	Table 1300×550
Vertical machining center	MAZAK	A J V—18	1	Table 900×400

Equipment name	Maker	Model	Q'ty	Main Chuck • Sub Chuck
<b>● Lathe</b>				
CNC multipurpose lathe	Moriseiki	N L 2500 S Y / 700	1	Chuck 12 inch / 6 inch
CNC multipurpose lathe	Moriseiki	N L 2000 S M C / 500	2	Chuck 8 インチ / 6 inch
CNC multipurpose lathe	MAZAK	S Q T 250 M S	2	Chuck 10 インチ / 6 inch
CNC multipurpose lathe	MAZAK	S Q T 100 M S	1	Chuck ~ Φ50 / 5 inch
CNC multipurpose lathe	MAZAK	Q T N 350— I M Y	1	Chuck 15 inch
CNC multipurpose lathe	MAZAK	Q T N 200— I M Y	1	Chuck 8 inch
CNC lathe	MAZAK	Q T 15	2	Chuck 10 inch
CNC lathe	MAZAK	Q T 8 N	3	Chuck 6 inch
Automatic lathe	citizen	cincom L 20	1	Φ20×3000
CNC lathe operates in part of the precision machining chamber (normal temperature 20°C).				
<b>● CAD CAM</b>				
5-axis CAD CAM	Mastercam X9		1	5-axis (Mill 3D • Multi Axis)
<b>● Inspection</b>				
2D measuring equipment	Mitsutoyo	M F—A 1730 H	1	Table 300×170
3D measuring equipment	Mitsutoyo	C r y s t a—A p e x c 776	1	Table 700×700×600
The inspection room, is being measured at room normal temperature 20°C.				